



E6100-01
Rev. 11/10/07

E-6100[®] Industrial Adhesive

Non-Sag Formula

Product Description:



E-6100 is a high strength, non-sag, industrial adhesive that won't slump or run when applied, allowing for maximum user control. This adhesive is ideal for overhead and vertical use, such as HVAC system repair or wall paneling installation. Use E-6100 wherever nails won't work, or for such vertical applications as sign installation and roof flashing. E-6100 is also the only authorized installation adhesive for a leading laminate countertop manufacturer.



UNCURED MATERIAL

Solids: 32% by weight
Density: 11.0 lbs./gal.
VOC: 1.198 grams/liter
Tack time: 4 minutes
Full cure time: thin film: 24 hours; thick film:
48-72 hours
Storage: store between 50°F (10°C) and
80° (27°C)
Freeze/thaw stability: yes; allow product to
reach
room temperature before opening
Color: clear, white, gray, black
Viscosity: non-sag
Shelf life: 1 year, unopened

CURED MATERIAL

Hardness: 80A
Tensile strength: 3,800 lb/in² (ASTM D-412)
Elongation: 900% (ASTM D-412)
Chemical resistance: excellent to water,
dilute acids & bases
Temperature range: -40°F (-40°C) to 150°F
(66°C)
Paint-over time: 24 hours
UV resistance: paint over or use UV-6800
Dielectric strength: 400 V/mil (ASTM D-149)



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